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Ceramalite

PROPERTIES Clean running light media that is between a ceramic and plastic bond.

BEST USED ON Heavy and dense workpieces.

BENEFIT Finishing metal objects with Ceramalite is not as fast as with a ceramic media but is faster than using a plastic media.

RESULTS Finish is finer than ceramic but brighter than standard opaque finish produced by plastic media. Provides faster finish than ceramic media and a brighter/faster finish than plastic media on metals .

SHAPES & SIZES V Cut cylinders and Angle cut cylinders. 20 or 50 pound buckets. V Cut Cylinders are 5/8". Angle Cut Cylinders are 5/16 x 3/4".

TUMBLER MIX General rule is to use 70% media to 30% piece parts to finish best. **Use Raytech Compound D # 41004R for best results when tumbling.**

SHAPE BENEFITS

V Cut Cylinders ...This shape excels in its ability to penetrate and it has extreme mobility. All media's are geometric in shape and this usually means that center of gravity is located at the center of each media piece. However, center of gravity falls on the outside edge of the 'V' cut shape. For this reason, it is the best general or universal shape to use when in doubt about which media to use.

Angle Cut cylinders are used to improve finish and better reach area recesses , holes, and crevices. Best used on concave surfaces , rounded areas and inner hole deburring. Less likely to get stuck in holes/recessed areas.

The suggestions and data in this bulletin are based on information we believe to be reliable. They are based on good faith, but without guarantee, as conditions and methods of use of our products are beyond our control.