

Operating Instructions

DRI POLISHER INSTRUCTIONS

The Dri Polisher is designed to be used as a polishing tumbler to finish parts to a high luster. This unit cannot be operated wet. This machine can be operated with any dry media. Simply fill the bowl with media and place the parts inside. The Dri Polisher is provided with a lid that can be used during the process time or can be operated without, on/off switch supplied. Typical cycle time: 3-8 hours. Longer cycles will not harm parts, but only enhance the luster.

CAUTION:

We recommend that the tumbler be placed on a solid floor, away from any combustible materials.

If the tumbler must be used on a bench, it should be blocked to prevent any accidents. Do not cover tumbler with anything to insulate the noise (blanket, box, etc.) as it could overheat and be a fire hazard.

Always plug the power cord into a grounded three-pronged outlet to prevent a possible electric shock.

MEDIA SUPPLIED:

Ray tech Dri Shine III - Universal fast-acting dry polish for brass, silver, copper, titanium, stainless steel, etc. Clean to use. Formulation has a corn cob base with pointed irregular particles.

Part Description:

<u>Part Description:</u>	<u>Part #:</u>
Base w/motor 115V, 60Hz, 1.0 amp	8077030
Base w/motor 230V, 50Hz, 0.5 amp	8077040
Bowl + Lid	23013
Rubber Well Nut	23004
Main Post/Shaft	8094230
Washer	03238



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